



The garment factory can produce both woven & knitted garments. It is designed to produce Men's shirts & women's blouses and trousers for men from light, medium & heavy weight & sets of jeans trousers & jackets.

## **Garment Technology**

Very flexible & brand new state-of-the art technology, consisting of the following machineries & equipment:

- **Cutting Section:** It comprises 4 full size cutting tables, automatic cloth spreading & click press cutting machines.
- **Design & Pattern Making Section:** It comprises Computer aided designing & pattern Making unit (CAD/CAM) with digitizer & plotter.
- **Make Up Section:** A total of 825 sewing machines, about 84% of them Juki type of different varieties including: Single & double, three, four & five thread over lock machines, flst locks, two & three needle feed of the arms, & different specialized machines. Top fuse, collar, cuff & pocket form & pressing devices, collar centre making, sleeve attach & button fastening machines etc.
- **Embroidery Facilities:** Five embroidery machines which are able to produce up to nine colors. Four machines which are having 10/10/1/1 Heads & 1 machine having 20 heads with a total of 42 heads.
- **Finishing Section:** Electric & Steam ironing machines, shirt folding devices, trousers opening & leg press seam machines, d/t finishing devices including: spot vacuum board & spray cleaning gun, automatic strapping machines, poly bag sealing machines & iron for thermo adhesive paper. Washing, dryer & Hydro extractor machines.
- **Quality Section:** It comprises fabric inspection, color cabinet, crock meter, strength tester, sample cutters & other tools & equipments.

## **Yearly Capacity/Shift**

- 4 million pieces of T-shirt equivalent garments in one shift operation.

## **Work Force**

- At full capacity, the factory can accommodate more than 1200 employees in one shift operation. Currently, the factory has 874 employees.

## **Products**

- Suits, shirts, trousers, T-shirts, polo shirts, jackets, dresses & blouses, gowns, trousers, overall & others.

## **FABRIC RANGES:**

- Single Jersey light to Heavy GSM
- Interlock
- Rib
- Pique
- Fleece & others